

Back Pressure Regulators Manual Adjusted and Dome-loaded

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PVRB Series

Ultra-sensitive Back Pressure Regulator Inlet & Outlet to 60 psig



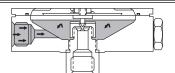
Features

- Low pressure control
- Full range capability
- Compatible with corrosive and non-corrosive gases & liquids
- Ultra-sensitive pressure regulator

Applications

- Chromatography
- Process stream sampling
- Bubbling operations
- Medical instrumentation
- Research laboratories
- Instrument calibration

How it Works



Closed

With the unit spring load adjusted to the desired regulated "set" pressure, a dead-tight seal is affected against the applied upstream pressure.

Technical Data

Body Construction Material	Polyvinyl chloride
Spring Housing Materials	PVRB2 & PVRB3: Polyvinyl chloride
	PVRB4 & PVRB5: Aluminum alloy
Seat Material	Kel-F [®]
Diaphragm Material	PTFE
Adjustment Screw Material	Delrin®
Port Sizes	¼″ NPT female
Pressure Ratings	Maximum control pressure: 60 psig (4 BAR)
Temperature Range	0° F to +125° F (–18° C to +52° C)
Flow Capacity	Cv = 0.011 maximum
	Orifice diameter = 0.025"
Weight	PVRB2 & PVRB3: 14 oz
	PVRB4 & PVRB5: 1.5 lbs
Leakage	Bubble-tight
Sensitivity	Less than 1/2 psi

Note: Proper filtration is recommended to prevent damage to sealing surfaces.



Regulating

When the upstream process pressure (applied on the diaphragm) increases, an opposing force is generated which, through the diaphragm plate, acts against the "set" spring load.

As the increasing upstream pressure level reaches the "set" pressure, the poppet is gradually lifted off its seat. A consequent decrease in upstream pressure is experienced when the flowing fluid is relieved to the downstream side of the process at a faster rate than the upstream pressure can supply.

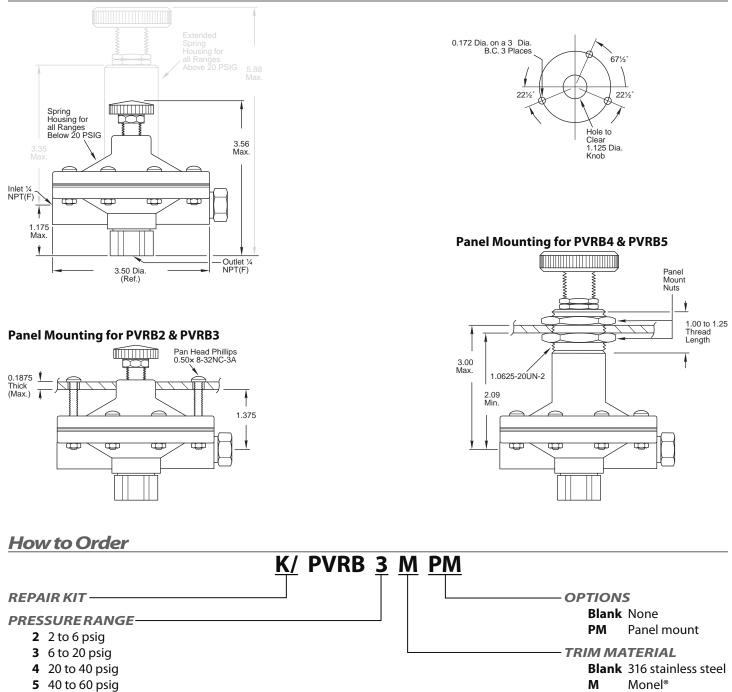
With decreasing upstream pressure, the spring force starts the poppet moving toward its closed position, thus maintaining the desired "set" pressure level within a narrow band.

When the upstream pressure has decreased to a level just below "crack", the adjusting spring load again creates a tight seal between the poppet and the sharp edge of the valve seat.

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2301 Wardlow Circle • Corona, CA 92880 Phone (951) 270-6200 • Fax (951) 270-6201 www.circlesealcontrols.com IndexPVRB Series1BP-3 Series3BP-60 Series5BPR30 Series7BP-66 Series9BPR21 Series11

Dimensions



Note: if this regulator is to be used in oxygen service, specify "GENERAL OXYGEN SERVICE" when ordering or furnish the factory a copy of the special requirements.

Please consult your Circle Seal Controls distributor, representative, or the factory for information on special connections, operating pressures and temperature ranges.

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

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BP-3 Series* Adjustable Back Pressure Regulators



The BP-3 Series is designed for either liquid or gas service in instrumentation systems. Similar in design to pressure reducing control regulators which regulate outlet pressures, back pressure regulators control the inlet pressure. The many features of this regulator, particularly its precise throttling action, make it ideal for this type of application. In low flow or closed systems, overpressures often are released by pressure relief valves. This type of relief is on-off with no throttling control. In contrast to relief valves, the back pressure control regulator with is throttling action substantially improves system pressure regulation.

* Replaces the BPR7A and BPR8A Series.

Applications

Analytical instrumentation

- Pilot plants
- Specialty gas systems
- Compressors
- Pump bypass
- Process vessel protection

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Features & Specifications

- Only 316L stainless steel and PTFE in flow stream
- 316L stainless steel construction
- Operating temperatures of -40° F to +500° F (-40° C to +260° C)
- Bubble-tight shutoff
- Gas or liquid service
- Adjustable pressure control ranges of 0–6 psig, 0–10 psig, 0–25 psig, 0–50 psig, 0–100 psig,
 - 0–250 psig, 0–500 psig, 0–750 psig, and 0–1,000 psig
- Cv flow coefficient is 0.2

Options

- Wetted materials of construction: brass, Monel[®], Hastelloy[®], titanium
- Extra ports
- Panel mount (requires a 1[%] mounting hole)
- High purity connections (tube stubs, metal face seals, etc.)
- Pressure gauges
- Optional Cv's: 0.03, 0.05, 0.06, 0.12, 0.24, 0.3, 0.095,
 0.025, 0.04, 0.005, and 0.01

Maximum Temperature & Control Pressures

Seat Material	Maximum Temperature	@	Maximum Control Range
Viton [®]	250° F (121° C)	@	250 psig (1.72 MPa)
Kalrez®	300° F (148° C)	@	250 psig (1.72 MPa)
High-density PTFE	200° F (93° C)	@	500 psig (3.44 MPa)
Polyimide	500° F (260° C)	@	1,000 psig (6.89 MPa)
PEEK™	500° F (260° C)	@	1,000 psig (6.89 MPa)

Note: Temperatures in excess of 175° F (80° C) require the use of a metal knob or the tamper-proof option.

How to Order

BP3 – <u>1</u> <u>A</u> <u>1</u> <u>1</u> <u>I</u>	<u>5</u> <u>G</u> <u>1</u> <u>1</u> <u>1</u> C
 BODY MATERIALS 316L stainless steel Brass Monel® Hastelloy® B Hastelloy® C Titanium PORT CONFIGURATION A Standard (one inlet & one outlet port) For more port configurations, see page 13. PROCESS PORT TYPES ½" tube (¼" FNPT gauge ports) (standard) ¼" sch 80 pipe (¼" FNPT gauge ports) ¾" sch 80 pipe (¼" FNPT gauge ports) ½" tube (¼" tube gauge ports) ½" trent (¼" FNPT gauge ports) ¾" FNPT (%" FNPT gauge ports) ¾" sch 40 pipe (¼" tube gauge ports) ¾" sch 40 pipe (¼" tube gauge ports) ¾" sch 40 pipe (¼" FNPT gauge ports) ¾" sch 40 pipe (¼" tube gauge ports) SURFACE FINISH/DIAPHRAGM CAVITY 1 < 25 Ra ACTUATOR MATERIALS B CF PTFE C Polyimide (metal knob is standard) D Viton® High-density PTFE K Kalrez® 	CAP ASSEMBLY 1 Standard 4 Panel mount 8 Tamper-proof F Tamper-proof, panel mount G Metal knob H ¼" FNPT dome-loaded L BP-6 top works, stainless steel O BP-6 top works, panel mount, stainless steel O BP-6 top works, panel mount, stainless steel DIAPHRAGM FACING/BACKING MATERIN 1 PTFE/stainless steel 6 Tefzel® ring/stainless steel 7 Viton®/stainless steel 8 PTFE/Inconel® 9 PTFE/Hastelloy® B 0 PTFE/Hastelloy® C A PTFE/tantalum DIAPHRAGM TYPE 1 Standard diaphragm 4 Vacuum assist spring, standard diaphragm CONTROL RANGE B 0–6 psig C 0–10 psig D 0–25 psig E 0–50 psig J 0–50 psig J 0–50 psig J 0–50 psig V 0–750 psig* W 0–750 psig* K 0–1,000 psig* [†]
Q PEEK™ Outline & Mounting Dimensions Neight = 1.9 lbs (0.86kg) 4.14 (105mm) 4.14 (105mm)	FLOW COEFFICIENT (CV) 1 0.03 2 0.05 3 0.06 4 0.12 5 0.2 (standard) 6 0.24 7 0.30 A 0.095 C 0.025 E 0.04 I 0.005 J 0.01
Tefzel® is a registered trademark of the DuPont Company. Kalrez® and Viton® are registered trademarks of DuPont Dow Elastomers. PEEK™ is a trademark of Victrex PLC. nconel® and Monel® are registered trademarks of Special Metals Corporation	 * Polyimide, PEEK™, or Kel-F® actuators are recommended for these pressure ranges. t Must use BP-6 top works For Your Safety It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper.

selection or use of products described herein can cause personal

injury or property damage.

Hastelloy[®] is a registered trademark of Haynes International, Inc. Kel-F[®] is a registered trademark of 3M Company.

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BP-60 Series*

High Pressure Back Pressure Regulator



The BP-60 Series is the counterpart of the PR-50 pressure reducing series for systems that are higher in pressure and low to moderate flows. This regulator has a diaphragm for maximum sensitivity in providing relief at high pressures. The PTFE stainless seat assembly provides good shutoff in most applications. For economy purposes, the cap assembly and knob are of aluminum construction as in the PR-50 companion unit. Good sensitivity and a wide selection of control ranges make this regulator an excellent selection in many research and pilot plant facilities.

* Replaces the BPR9A Series.

Applications

- Pilot plants
 Anayltical instrumentation
 Compressors
 Pump bypass
 Pressure vessel protection
- Hyrostatic testing

Maximum Temperature & Control Pressures

	<u> </u>				<u> </u>		
Seat Material	Maximum Temperature	@	Maximum Control Range	Seat Material	Maximum Temperature	@	Maximum Control Range
Tefzel®	175° F (80° C)	@	1,000 psig (6.89 MPa)	Tefzel®	175° F (80° C)	@	2,000 psig (13.79 MPa)
PTFE	175° F (80° C)	@	1,000 psig (6.89 MPa)	PTFE	175° F (93° C)	@	2,000 psig (13.79 MPa)
Polyimide	175° F (80° C)	@	2,000 psig (13.79 MPa)	Polyimide	350° F (176° C)	@	2,000 psig (13.79 MPa)
PEEK™	175° F (80° C)	@	2,000 psig (13.79 MPa)	PEEK™	350° F (176° C)	@	2,000 psig (13.79 MPa)

Features & Specifications

- Adjustable pressure control ranges of 0–500 psig, 0–1,000 psig and 0–2,000 psig
- 316L stainless steel or brass (alloy 360) body construction
- Designed for moderate flow applications with standard Cv flow coefficient of 0.04
- Diaphragm sensing with nylon, PTFE, or stainless steel diaphragm
- Operating temperatures of -40° F to +350° F (-40° C to +176° C)
- Bubble-tight shutoff
- Inlet/outlet connections ¼" FNPT

Options

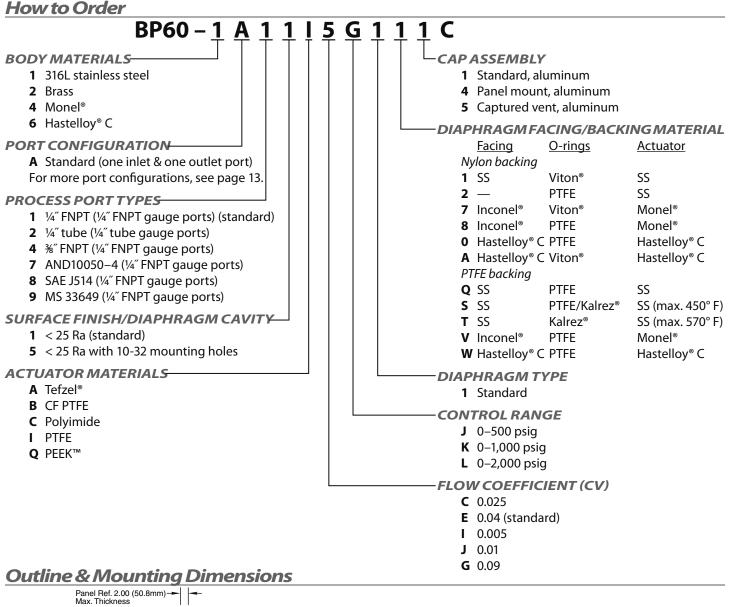
• Option Cv's available: 0.025, 0.005, 0.01

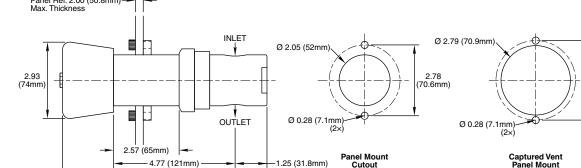
PTFE Diaphragm Backing

- Panel mounting
- ¾["] FNPT, AND10050–4, SAE J514 or MS33649 connections
- Monel[®] and Hastelloy[®] C body construction

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I.25 (31.8mm)

For Your Safety

Cutout

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3.12 (79 2mm)

Cutout

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4.77 (121mm)

-8.10 (206mm)



BPR30 Series

Corrosion Resistant Back Pressure Regulator 160 to 2,500 psig



Features

- Positive shutoff at zero flow
- Compatible with corrosive or non-corrosive media
- Full range capability
- Unique design prevents clogging
- Tee handle for fast & precise control

Applications

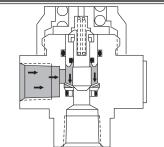
- Compressors
- Pump bypass
- Hydrostatic testing
- Water descaling systems
- Pressure vessel protection
- Reverse osmosis systems

Technical Data

Body Construction Materials	Brass or 316 stainless steel
Seal Materials	Ethylene propylene, Neoprene, PTFE or
	Viton®
Seat Material	Kel-F®
Trim Material	Stainless steel exposed to line fluids
Port Sizes	1/4" or 1/2" NPT female
Weight	2.75 lbs
Pressure Ratings	160 to 2,500 psig (11 to 172 BAR)
Temperature Range	-65° F to +250° F (-54° C to +121° C)
Flow Capacity	Cv = 0.25

Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



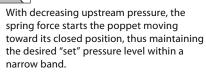
Closed

With the unit spring load adjusted to the desired regulated "set" pressure, a deadtight seal if effected against the applied upstream pressure by the small seating spring contained within the poppet and spring retainer.

Regulating

When the upstream process pressure (acting on the regulating piston) increases, an opposing force is generated which, through the regulating piston, acts against the "set" spring load.

As the increasing upstream pressure level reaches the "set" pressure, the poppet is gradually lifted off its seat. A consequent decrease in upstream pressure is experienced when the flowing fluid is relieved to the downstream side of the poppet at a faster rate than the upstream pressure can supply.

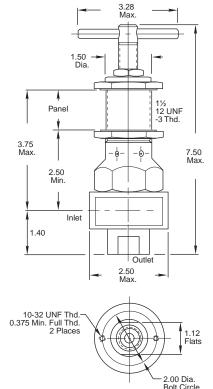


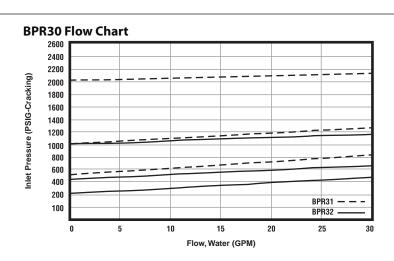
When the upstream pressure has decreased to a level just below "crack", the springloaded poppet again creates a tight seal against the sharp edge of the valve seat.

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Dimensions & Flow Curves





How to Order K/ BPR32 B 2 1 2 **CLEANING LEVELS* REPAIR KIT-**1 General oxygen service BASIC MODEL NUMBER **2** General pneumatic service BPR32 160 to 1,000 psig (11 to 69 BAR) 3 Specify (define on sales order) BPR31 200 to 2,500 psig (14 to 172 BAR) SEAL MATERIAL **BODY MATERIALS** 1 Neoprene **B** Brass 3 Viton® **U** 316 stainless steel 4 Ethylene propylene **INLET & OUTLET PORTS** 5 PTFE (Viton[®] static seal is used under the seat 1 ¹/₄" NPT female with PTFE piston seals) 2 1/2" NPT female

These units are not intended for applications where the exhaust connection will see buildup of downstream pressure. If this regulator is to be used in oxygen service, Vespel® SP-21 seat and Viton® seal are used and specify "General Oxygen Service" when ordering. Temperature range: -20° F to +250° F.

Viton[®] static seal is used under the seat with PTFE piston seals.

Please consult your Circle Seal Controls distributor, representative, or the factory for information on special connections, operating pressures and temperature ranges.

For Your Safety

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Viton® is a registered trademark of DuPont Dow Elastomers. Kel-F® is a registered trademark of 3M Company.

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BP-66 Series*

High Pressure Back Pressure Regulator (10,000 psig)



The BP-66 Series is the counterpart of the PR-57 pressure reducing series for systems that are higher in pressure and low to moderate flows. This regulator has piston sensing to provide relief at high pressures. The Polyimide/stainless steel assembly provides good shutoff in most applications. For economy purposes, the cap assembly and knob are of aluminum construction as in the PR-57 companion unit. Good sensitivity and a selection of control ranges make this regulator an excellent selection in many research and pilot plant facilities.

* Replaces the BPR1xA Series.

Features & Specifications

- 316L stainless steel construction
- Adjustable pressure control ranges of 0–2,000 psig, 0–4,000 psig, 0–6,000 psig, 0–7,500 psig, and
- 0–10,000 psig
- Spring-loaded piston sensor
- Gas and liquid service
- Cv flow coefficient: 0.04
- Operating temperature of -40° F to +350° F (-40° C to +176° C)
- 1/4" FNPT connections standard

Applications

- Pilot plants
- Analytical instrumentation
- Compressors
- Pump bypass
- Pressure vessel protection
- Hydrostatic testing

Options

Maximum Temperature & Control Pressures

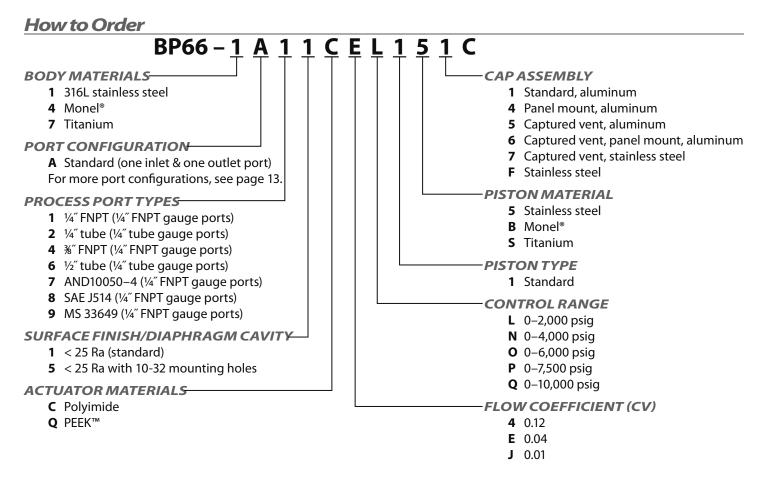
Seat Material	Maximum Temperature	@	Maximum Control Range
Polyimide	350° F (176° C)	@	10,000 psig (68.9 MPa)
PEEK™	350° F (176° C)	@	10,000 psig (68.9 MPa)

Monel[®] and titanium body construction

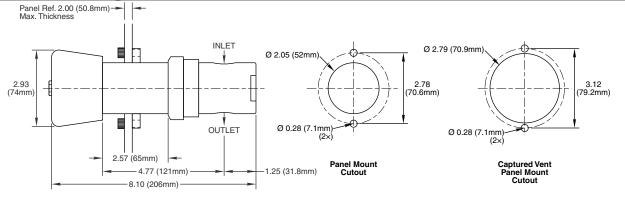
- Optional Cv's: 0.01 and 0.12
- Panel mounting
- AND10050-4, SAE J514, MS 33649, or ¾" FNPT connections

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Outline & Mounting Dimensions



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PEEK™ is a trademark of Victrex PLC. Monel® is a registered trademark of Special Metals Corporation.



BPR21 Series

High Flow Dome-loaded Back Pressure Regulator 25–6,000 psig



Features

- Extremely reliable
- High flow capacity
- Remote control capability
- Large diaphragm provides accuracy & sensitivity
- Compatible with most liquids & gases

Applications

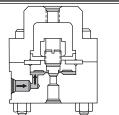
- System bypass valve
- Pressure vessel protection
- Chemical/petroleum plants
- Industrial controls
- Pumps or compressors
- Heat exchangers

Technical Data

Body Construction Materials	Brass or 316 stainless steel
Seat Materials	Hastelloy [®] C, Kel-F [®] , KYNAR [®] , Nylatron [®] ,
	Polyimide, stainless steel, or Vespel [®] SP-21
Port Sizes	¼″ NPT female, ¾″ NPT female,
	AND10050-4 or AND10050-6
Pressure Ratings	Brass: 25 to 3,500 psig (1.7 to 241 BAR)
	Stainless steel: 25 to 6,000 psig (1.7 to 414 BAR)
Temperature Range	-65° F to +400° F (-54° C to +204° C)
Flow Capacity	Cv = 0.90
	Orifice diameter = 0.23"
	Office diameter = 0.25

Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



Closed

With a pressure regulator connected to the dome port and the dome pressure adjusted slightly above the desired regulated "set" pressure, a bubble-tight seal is effected against the applied upstream pressure.

Regulating

When the upstream process pressure (applied to the inlet side of the diaphragm) increases, an opposing force is generated which acts on the diaphragm and attached poppet against the "set" pressure load in the dome.

As the increasing upstream pressure level reaches the "set" pressure, the poppet is gradually lifted off its seat. A consequent decrease in upstream pressure is experienced when the flowing fluid is relieved to the downstream side of the poppet at a faster rate than the upstream pressure can supply.

With decreasing upstream pressure, the pressure-loaded dome starts moving the poppet toward its closed position, thus maintaining the desired "set" pressure level within a narrow band.

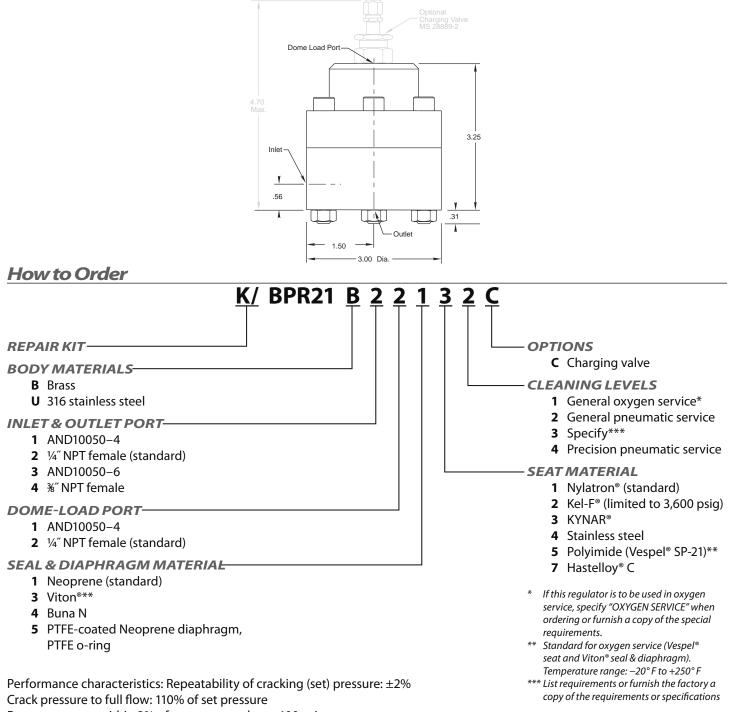
When the upstream pressure has decreased to a level just below "crack" the generated forces from the pressure-loaded dome again create a tight seal between the poppet and the sharp edge of the valve seat. Intol

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BPR 21 Series

Dimensions



Reseat pressure: within 2% of set pressure above 400 psig.

CAUTION: These units are not intended for applications where the exhaust connection will see a buildup of downstream pressure.

Please consult your Circle Seal Controls distributor, representative, or the factory for information on special connections, operating pressures and temperature ranges.

For Your Safety

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